

Flywheel

Removal

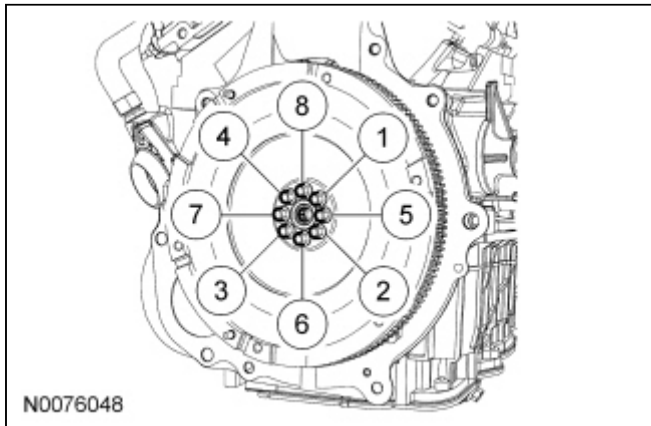
1. Remove the clutch. For additional information, refer to [Section 308-01](#).
2. Remove the 8 bolts and the flywheel.
 - Discard the bolts.

Installation

1. **NOTE:** New flywheel bolts must be installed. They are a torque-to-yield design and cannot be reused.

Position the flywheel. Install the 8 new bolts and tighten in the sequence shown in 3 stages.

- Stage 1: Tighten to 13 Nm (115 lb-in).
- Stage 2: Tighten to 50 Nm (37 lb-ft).
- Stage 3: Tighten an additional 90 degrees.



2. Install the clutch. For additional information, refer to [Section 308-01](#).
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